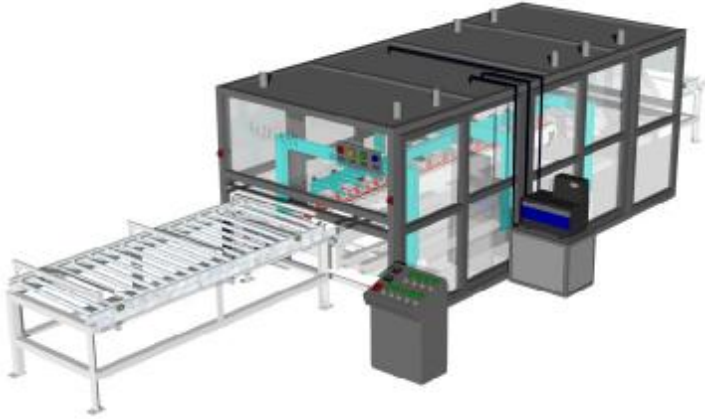


Manufacturer of Postforming and Laminating Machinery

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CB315 Core Builder



Edgetech's CB315 Core Builder is designed to produce consistent straight cores with built up edges. The sticks for the built up edges are bonded in place with a hot melt system and are shaped in one continuous flow-through process.

Options include a no-drip insertion system and full enclosure.

Standard Features

- Pneumatic clamping system for countertop deck
- Continuous center feed drive to produce a straight core
- Infeed guide table with automatic adjustable guide fence
- Bulldown stick guide system
- Hot melt bonding system for bulldown sticks
- Horizontal shaper motors – right hand & left hand (7½ HP)
- Cove relief cutter motor (2 HP)
- Handwheel width adjustment with digital indicator
- Automatic center drive lubrication
- Outfeed conveyor with automatic adjustable guide fence

Note: Cutters not included

Optional Features

- High capacity hot melt unit
- No-drip profile strip insertion system
- Amperes load indicators on shaper motors to indicate dull cutters
- 3 HP auxiliary shaper motors for 180° full wrap profiles
- Rabbet cutter unit for left and/or right hand side for bulldown sticks
- Full enclosure
- Increased feed speed (to 34 FPM)
- Power width adjustment
- Controls mounted on left or right side (specify)
- Custom Modifications

Horizontal Shaper Station

- Vertical adjustment with digital indicator
- Horizontal adjustment with digital indicator
- Pneumatically raised and lowered (when shaper is to be used or not used)



Shaper unit